

## Mastercam Post Processor Request for Quote

OptiPro Systems, Inc.  
6368 Dean Parkway  
Ontario, NY 14519  
Ph: 585 265-0160 Fax: 585-265-9416  
E-mail: sales@Optipro.com

Company Name \_\_\_\_\_

Street \_\_\_\_\_

City \_\_\_\_\_

State & Zip \_\_\_\_\_

Phone \_\_\_\_\_ Fax \_\_\_\_\_

Contact Name \_\_\_\_\_

Type of Machine: [Mill] [Lathe] [Wire EDM] [Router] [Other]

Machine Manufacturer & Model: \_\_\_\_\_

Control Manufacturer & Model: \_\_\_\_\_

Current Post Being Used: \_\_\_\_\_

Approximate Age of the Machine: \_\_\_\_\_

### Please Include The Following:

- 1. A sample drawing or description of the type of parts that will typically be manufactured. (This helps to determine the complexity and feasibility of the post.)**
- 2. NC program examples of the functions you wish to be supported by the post. (Many times the machine manuals do not show the required format or your preferred format.) Sample Program, List "G" & "M" Codes Supported**
- 3. A sketch or picture of the machine tool with signed axis labels for all moving axes on the machine.**

This is critical for multi-axis machines. For multi-axis machines, this includes layout details of the rotary axes, with angular limits of each specified, of such attachments as they are mounted on the machine.

- 4. The NC programming manual or copy of the manual for the machine tool.**  
This manual holds the detailed description of address formats and the meaning of the NC codes. (This manual will be retained for future support issues).

Without adequate information it is difficult, if not impossible, to either create a successful. Once the Post Dept. receives the necessary documentation a written quote will be generated and forwarded to you for your approval.

Signed \_\_\_\_\_ Date \_\_\_\_\_